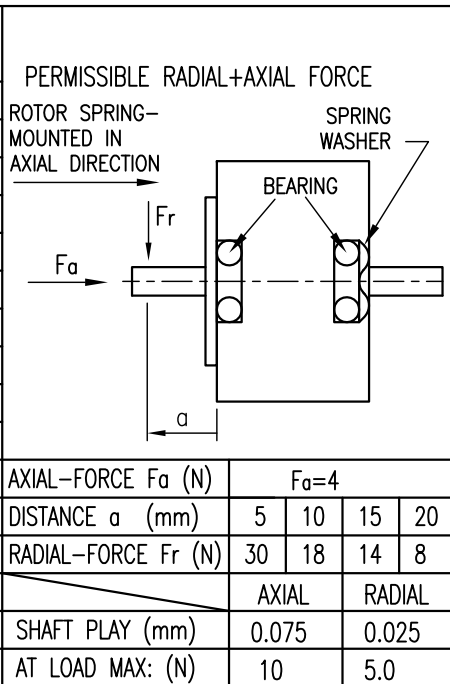


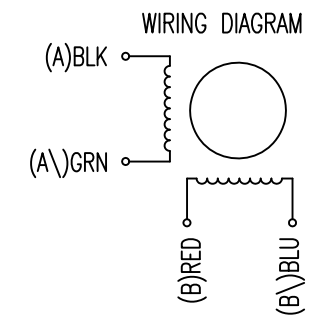
SPECIFICATION	BIPOLAR
VOLTAGE (VDC)	4.8
AMPS/PHASE	0.8
RESISTANCE/PHASE (Ohms)@25°C	6.0±15%
INDUCTANCE/PHASE (mH) @1KHz	2.2±20%
HOLDING TORQUE (Nm) [lb-in]	0.036 [0.319]
DETENT TORQUE (Nm) [lb-in]	1.8x10 ⁻³ [1.6x10 ⁻²]
STEP ANGLE (°)	1.8
ACCURACY(NON-ACCUM)	±5%
ROTOR INERTIA (Kg-m ²) [lb-in ²]	4.3x10 ⁻⁷ [14.69x10 ⁻⁴]
WEIGHT (Kg) [lb]	0.09 [0.198]
TEMPERATURE RISE: MAX.80°C (MOTOR STANDSTILL; FOR 2 PHASE ENERGIZED)	
AMBIENT TEMPERATURE -10~ 50°C [14°F ~ 122°F]	
INSULATION RESISTANCE 100 MOhm (UNDER NORMAL TEMPERATURE AND HUMIDITY)	
INSULATION CLASS B 130° [266°F]	
DIELECTRIC STRENGTH 500VAC FOR 1 MIN. (BETWEEN THE MOTOR COILS AND THE MOTOR CASE)	
AMBIENT HUMIDITY MAX. 85% (NO CONDENSATION)	



TYPE OF CONNECTION (EXTERN)	MOTOR			
	BIPOLAR	CONNECTOR PIN NO.	LEADS	WINDING
A —	1	BLK	A	[Winding Diagram]
A\ —	2	GRN	A\	
B —	3	RED	B	[Winding Diagram]
B\ —	4	BLU	B\	

FULL STEP 2 PHASE-Ex., WHEN FACING MOUNTING END (X)

STEP	A	B	A\	B\	CCW	CW
1	+	+	-	-	↓	↑
2	-	+	+	-	↑	↓
3	-	-	+	+	↓	↑
4	+	-	-	+	↑	↓



8	CHANGE TOLERANCE Ø15/REWORK DRAW	24.02.16	A.S.	 Nanotec PLUG & DRIVE	APVD	S.K.	02.06.06	STEPPING MOTOR DWG.NO ST2018L0804-B	
7	new deep M1.6	25.08.15	A.S.		CHKD				
6	CHANGE TOLERANCE+DEL. BACK-EMF	06.12.13	J.D.	Surface specification DIN ISO 1302	General tolerances DIN ISO 2768- cH	Work piece edge DIN ISO 13715	DRN	J.W.	02.06.06
REV	DESCRIPTION	DATE	DRN				SIGNATURE	DATE	